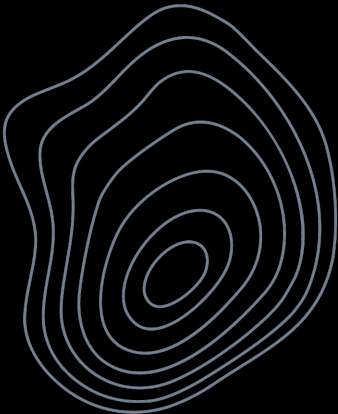
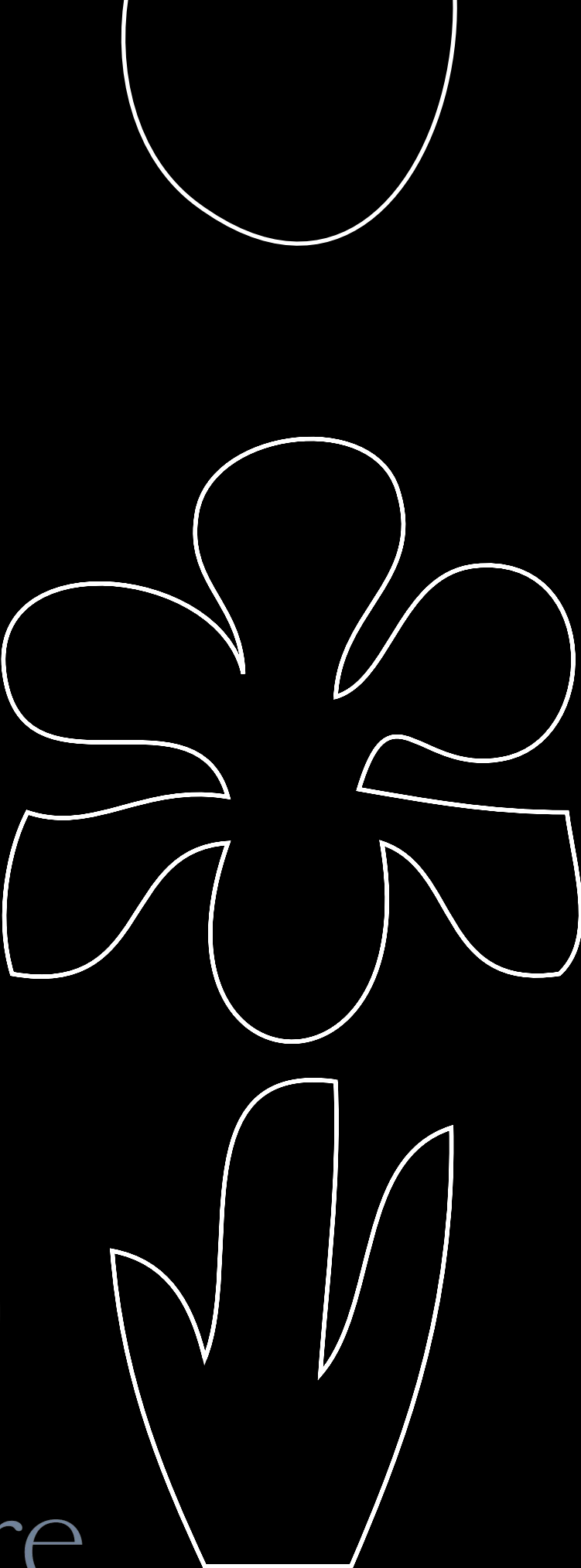


Ecocrete



venture



Made in the USA

striped
ruled
scratched
rifled
streaked

Rigato

striated
barred
grooved
variegated
lined

18 x 36 6 x 36

Ecocrete Collection



Melted Ice



Honed

Rigato

Aqua



Honed

Rigato

Sage



Honed

Rigato

Weathered Black



Honed

Rigato

	Pressed Only 24 x 24	Pressed Only 12 x 24	Rectified 18 x 36	Rectified 6 x 36		Pressed Only 24 x 24	Pressed Only 12 x 24	Rectified 18 x 36	Rectified 6 x 36
Melted Ice	IRG2424129	IRG1224129	IRG1836129	IRG0636129	Sage	IRG2424130	IRG1224130	IRG1836130	IRG0636130
Melted Ice Rigato	N/A	N/A	IRS1836129	IRS0636129	Sage Rigato	N/A	N/A	IRS1836130	IRS0636130
Aqua	IRG2424128	IRG1224128	IRG1836128	IRG0636128	Weathered Black	IRG2424131	IRG1224131	IRG1836131	IRG0636131
Aqua Rigato	N/A	N/A	IRS1836128	IRS0636128	Weathered Black Rigato	N/A	N/A	IRS1836131	IRS0636131

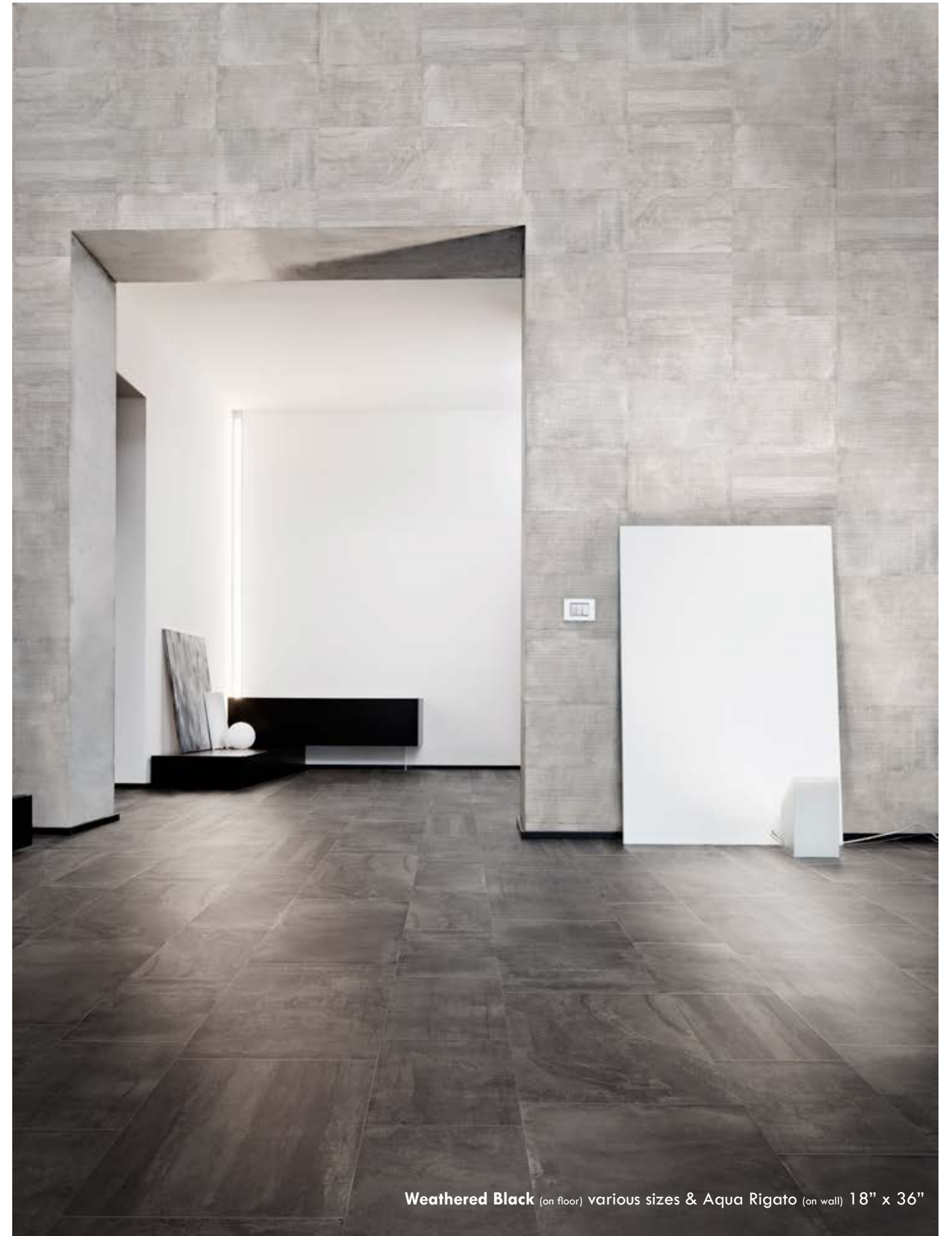




Sage (on floor) 18" x 36" & Sage Rigato (on wall) 18" x 36"

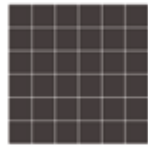


Aqua Rigato 18" x 36"



Weathered Black (on floor) various sizes & Aqua Rigato (on wall) 18" x 36"

Ecocrete Mosaic



Mosaic

2 x 2

Honed

Melted Ice	IRG12MO129
Aqua	IRG12MO128
Sage	IRG12MO130
Weathered Black	IRG12MO131

Ecocrete Trim



Bullnose

3 x 24

Honed

Melted Ice	IRG324BT129
Aqua	IRG324BT128
Sage	IRG324BT130
Weathered Black	IRG324BT131



Cove Base

6 x 12

Honed

Melted Ice	IRG612C129
Aqua	IRG612C128
Sage	IRG612C130
Weathered Black	IRG612C131



Melted Ice (on floor) 18" x 36" & Melted Ice Rigato (on wall) 18" x 36"

C1028
COF
Dry ≥ 0.80
Wet ≥ 0.60

Acutest
DCOF
Wet ≥ 0.42

Ecocrete Tech Specs

PHYSICAL PROPERTIES

Water Absorption

Size

Calibrated (non rectified)

Rectified

Bond Strength

Deep Abrasion

Hardness (Mohs scale)

Frost Resistance (Freeze/Thaw)

Chemical Resistance

Breaking Strength

Coefficient of Friction (static)

TEST

ASTM C373

ASTM C499

ASTM C499

ASTM C485

ASTM C485

ASTM C502

ASTM C499

ASTM C499

ASTM C485

ASTM C485

ASTM C502

ASTM C482

ASTM C1243

ASTM C1026

ASTM C650

ASTM C648

ASTM C1028

INDUSTRY STANDARDS

0.5% Maximum

• Range of Thickness (inch) 0.040

• Average Facial Dimension ± 0.50%

• Warpage ± 75% on any edge

• Warpage ± 50% on diagonal

• Wedging ± 0.50%

• Range of Thickness (inch) 0.040

• Average Facial Dimension ± 0.25%

• Warpage ± 0.40% on any edge

• Warpage ± 0.40% on diagonal

• Wedging ± 0.25%

50 psi or greater

< 175 mm³

No requirement

No sample must show

alterations to surface

No requirement

250 lbf or greater

No requirement

IRIS US RESULTS COLORED BODY

≤ 0.1%

≤ 0.040

≤ ± 0.50%

≤ ± 0.75%

≤ ± 0.50%

≤ ± 0.50%

≤ 0.040

≤ 0.25%

≤ 0.40%

≤ 0.40%

≤ 0.25%

> 200 psi

< 150 mm³

≥ 7

No cracking

or spalling occurred

Class A

≥ 350 lbf

Per collection

Data taken from a representative colored body collection. Individual product testing can be conducted by request.

Coefficient of Friction: All values given are for matte or honed material. No values are given for polished material. Iris U.S. does not recommend polished surfaces in areas subject to exposure from grease, oil or water. (All values are based on ASTM C1028 and Acutest DCOF.)

Ecocrete Packaging

PRODUCT	SIZE	BOX PIECES	BOX SF	PALLET BOXES	PALLET SF	THICKNESS	WEIGHT LB/SF
Floor & Wall Tile	24 x 24	4	15.834	30	475.02	8	3.66
	12 x 24	8	15.751	32	504.032	8	3.56
	18 x 36	5	22.189	18	399.402	8	3.63
	6 x 36	7	10.21	36	367.56	8	3.63
							LB PER PIECE
Mosaic 12 x 12 Sheet	2 x 2	5	4.896	-	-	8	3.56
Bullnose	3 x 24	16	7.793	-	-	8	1.80
Cove Base	6 x 12	8	3.88	-	-	8	1.70